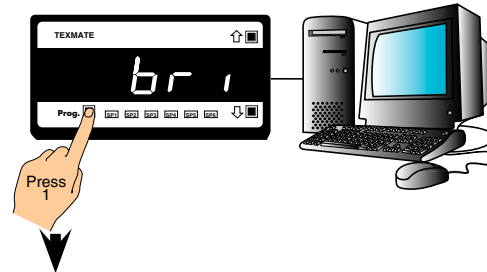


# Tiger 320 Series PROGRAMMING CODE SHEET

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### Front panel programming

This programming code sheet (PCS) is a quick reference document that allows you to quickly view the meter's programming codes.

When you become familiar with the meter and the programming code structure, the PCS can be used in place of the user manual.



#### Note:

**All displays shown in this code sheet are for a 5-digit, 7-segment display. 6 or 8-digit and alphanumeric displays will be slightly different.**

To configure the meter's programming codes, the meter uses the three right-hand side display digits. These are known as the 1st, 2nd, and 3rd digits and can be seen in the diagram opposite.



Operational Display

1st Digit    2nd Digit    3rd Digit

The logic diagram on Page 4 shows the code structure of the Tiger 320 Series meter range. Also, the difference between the E and T version of the Tiger range is described. The diagrams on the following pages show the three-digit settings available for each code.

### Programming via PC

#### Meter configuration utility program

With a serial output module installed, the meter can be fully configured through the **meter configuration utility program**. In addition to all application function settings, the configuration program also provides access to added features such as:

- Code blanking.
- Display text editing.
- Configuration data copying.
- Downloading macros to the meter.

#### Code blanking

Code blanking blanks out all function codes not required by the application. This means that specific procedures such as recalibration and setpoint reprogramming can be achieved in a few simple steps from the front panel buttons.

- To turn code blanking and macro settings OFF, carry out the **Code Blanking and Macro Check** on Page 3.

#### Display text editing

This function allows displayed text, such as setpoint titles, to be edited to suit your applications.

For example, a setpoint could be edited to read [TNK\_Lo] for tank level low, or [brKoF] for brake off.

#### Configuration data copying

This function allows the current meter configuration settings to be copied and saved for later referral or for restoration.

### Macros

Texmate has a growing library of macros to suit a wide range of standard customer applications. Macros can be installed in the meter, via the compiler or configuration program, and run automatically when the meter is powered up.

### Tamper-proof settings

All Tiger 320 Series meters have tamper-proof lockout switches to prevent users' configuration settings from being inadvertently changed.

Code blanking is also used (via the PC) to blank out codes not used, making them operator tamper-proof, but leaving selected codes open for operator adjustment.



#### Note:

1. Use the [P] button to step through the codes of the Main or Setpoint Programming Mode.
2. To save a Main Programming Mode code setting and return directly to the operational display, press the [P] button and then the [P] buttons [ ] and [ ] at the same time.
2. To save a Setpoint Programming Mode code setting and return directly to the operational display, press the [P] button and then the [P] buttons [ ] and [ ] at the same time.
4. When configuring the three-digit code and setpoint settings, pressing the [ ] and [ ] buttons at the same time increases the display parameter in increments of 100 counts.

# TEXMATE INC

## Initial Setup Procedures

Before configuring the meter, carry out the following meter configuration checks:

- Model and software code version check.
- Code blanking and macro check.

After powering-up the meter, check the model and software code version number and note this below.

Model No:.....  
 Software Version No:.....  
 Customer ID:.....  
 Macro ID:.....

### Model and Software Code Version Check

The meter model and software code version number can be checked at any time while in the operational display using the following procedure.



#### Programming Tip

The *Model and Software Code Version* checking procedure can be performed at any time without interfering with other configuration settings.

#### START HERE

### MODEL & SOFTWARE CODE VERSION CHECK

#### Step 1

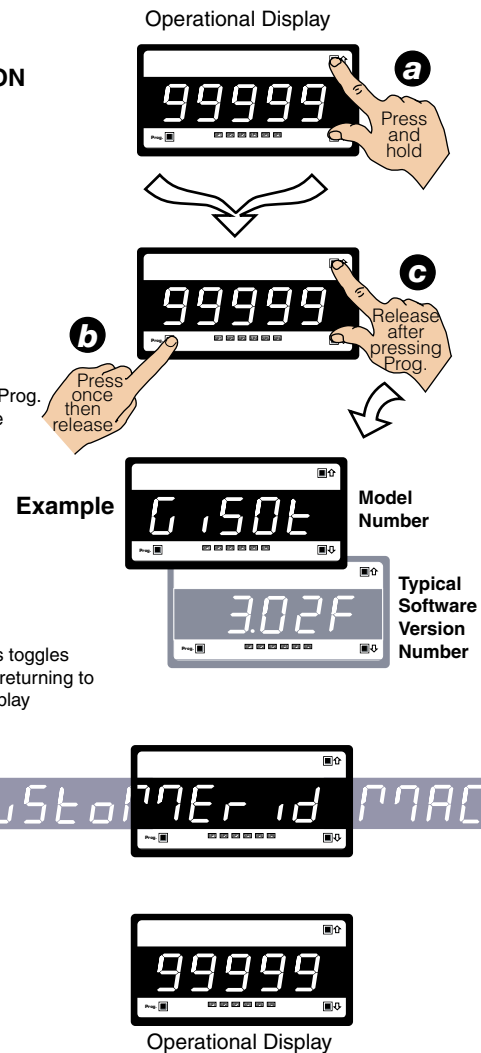
Press and hold the and buttons

#### Step 2

While holding both buttons, press the Prog. button then release all three buttons

#### Step 3

The above displays toggles three times before returning to the operational display



## Code Blanking and Macro Check

Tiger 320 Series meters have the ability to hide (blank out) all or some programming codes, making them tamper-proof. This can only be done using the Meter Configuration Utility program.

With code blanking turned ON, all main and setpoint codes that have been blanked out during factory programming are hidden, preventing them from being reprogrammed. Any codes that have not been blanked out are still visible and can be reprogrammed.

Turning code blanking OFF means all meter programming codes are visible when you enter the programming modes and can be reprogrammed.

A macro is a set of commands that run automatically when the meter is powered up. Texmate has a growing library of macros to suit a wide range of standard customer applications.

Macros can be installed in the meter at the factory during initial programming or by the customer at some later date. Macros are written and compiled using the Tiger Development System (TDS) compiler program, and loaded into the meter using either the compiler program or the configuration program.

Turning the macro OFF means that the meter will not perform the automatic commands pre-programmed to run with the macro.



Unless requested to blank out all or some programming codes and/or run a macro, Texmate programs the meter in the code blanking OFF and macro ON (default) setting.

To turn the code blanking and macro settings from ON to OFF carry out the following procedure:

## CODE BLANKING & MACRO CHECK PROCEDURE

**START HERE**



### Step 1

Press and hold the  and  buttons

### Step 2

While holding both buttons, press the Prog. button.


### Step 3

Release the the  and  buttons and hold the Prog. button for approx. 1 sec then release

### Example

NOTE: Unless otherwise requested, the factory default setting is OFF

### Step 4

Press the  button to switch code blanking OFF

Operational Display

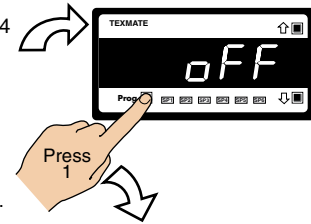


**Code Blanking & Macro Check Procedure**  
continued in (Step 5)

continued from Step 4

### Step 5

Press the Prog. button.



### Example



NOTE: Unless otherwise requested, the factory default setting is on.

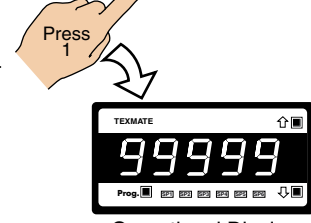
### Step 6

Press the  button to switch the macro OFF



### Step 7

Press the Prog. button.



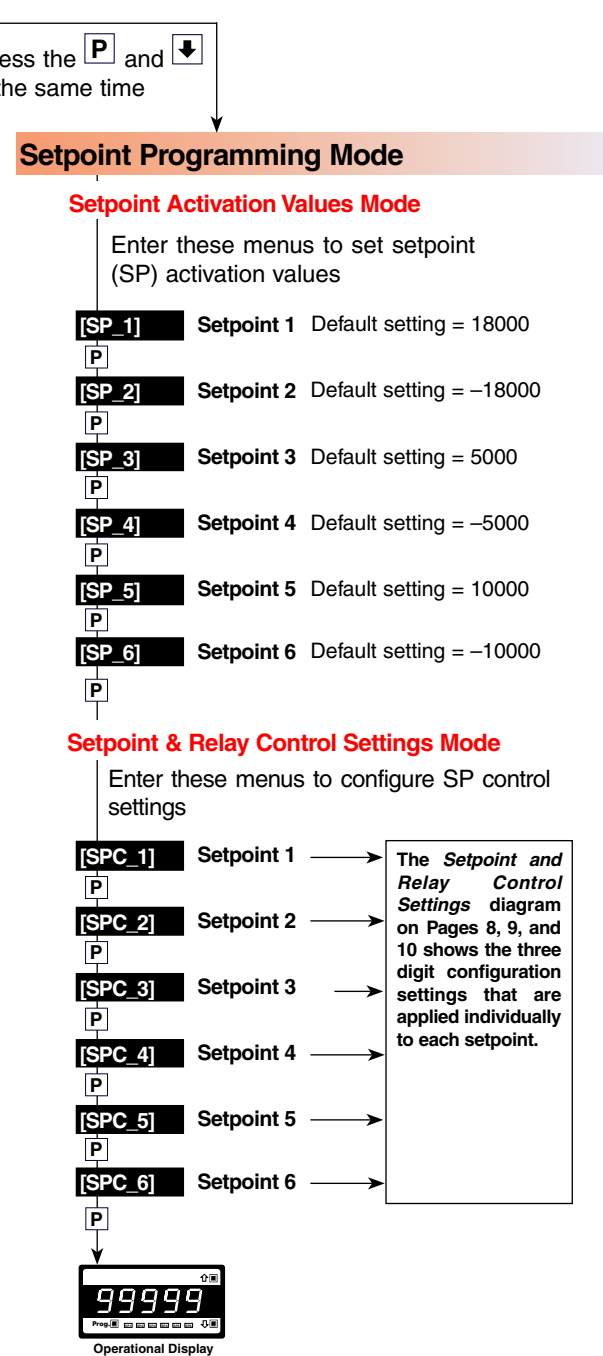
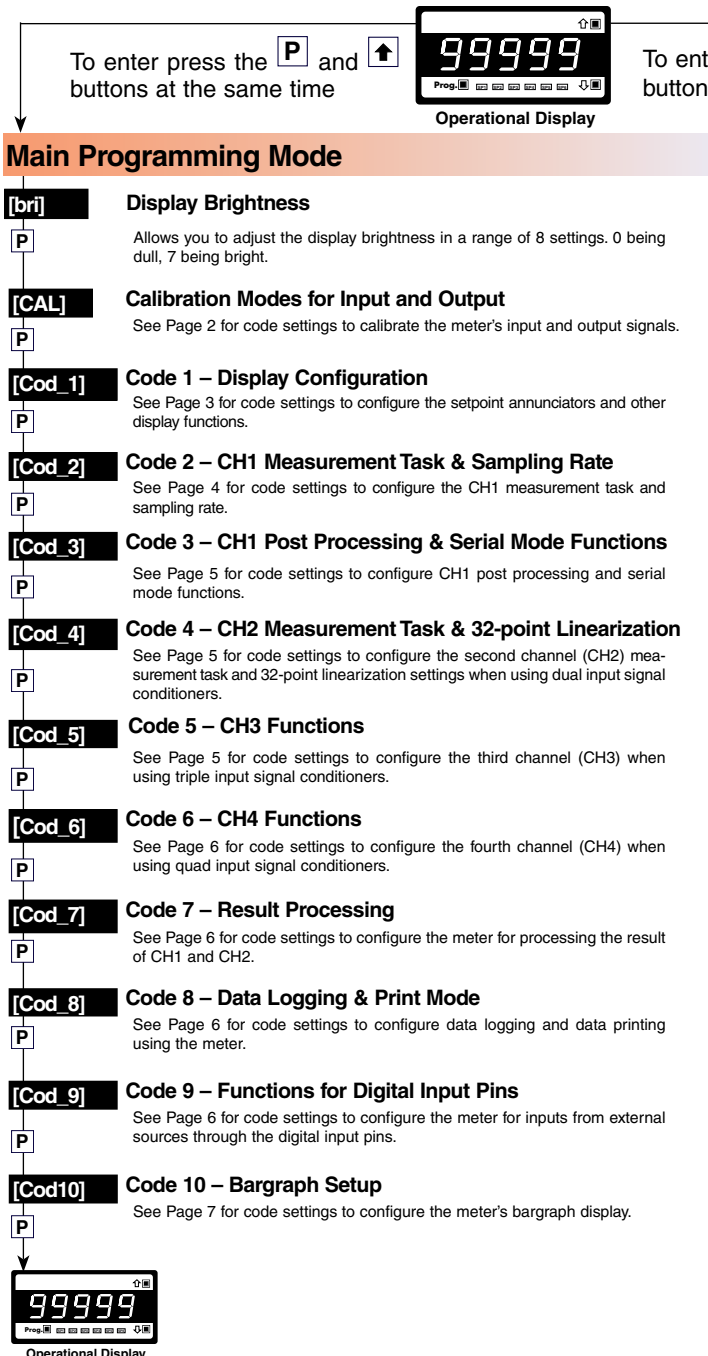
Operational Display



### Programming Tip

Code Blanking and Macro ON/OFF settings revert to the meter's original configuration settings when the meter is powered off and on.

# Tiger 320 Series Code Logic Diagram



## E/T Versions of Tiger 320 Series Programmable Meter Controller

Tiger 320 Series Programmable Meter Controllers (PMCs) come in two versions: the economy E version, or the top-of-the-line T version.

The standard E version comes with 4 kilobits of EEPROM installed, whereas the standard T version comes with 32 kilobits of EEPROM installed. Also, the T version can have a macro installed.

The standard 4-kilobit E version can be upgraded to 32 or to up to 1024 kilobits. The standard 32-kilobit T version can be upgraded to 1024 kilobits. The amount of EEPROM installed in the controller determines the range of functions it is capable of performing. The following table lists the functions that require specific amounts of memory.

Version	Memory (kilobits)	Functions	Remarks
E	4 (standard)	1 linearization table	Table 1 is available to be applied to channels 1 to 4 and result.
	32	4 linearization tables	Tables 1 to 4 are available to be applied to channels 1 and 2 and result.  Table 3 can be applied to channel 3.  Table 4 can be applied to channel 4.  All four tables can be cascaded to form a single 125-point linearization table available to be applied to channels 1 and 2 and result.
T	32 (standard)	Data logging	With up to 1024 kilobits installed, the controller can perform data logging functions along with complete linearization functionality. With a real-time clock installed, date and time stamps can be included.
		4 linearization tables  Macro programming	As for E version with 32 kilobits installed.  A macro can be programmed to suit a user's logic control application.
	up to 1024	Data logging	As for E version with up to 1024 kilobits installed, but with macro programming functionality available.

# CALIBRATION MODE

This is the default 3rd digit box. If not pointing to another 3rd digit box, all 2nd digit settings should be regarded as pointing to here.

CALIBRATION MODES FOR INPUT AND OUTPUT		OBJECT FOR 2nd DIGIT	THIRD DIGIT	
FIRST DIGIT	SECOND DIGIT			
0 Functions Activated by Pressing the PROGRAM Button	0 No function		0 Result	
	1 On Demand TARE from the PROGRAM button	Press the PROGRAM button for 4 seconds to tare the selected channel	1 Channel 1	
	2 On Demand Single-point Calibration from the PROGRAM button (requires single input source)	4 secs SPAN 2500 Use $\uparrow\downarrow$ buttons to set SPAN For detailed calibration procedures, see Calibration Procedures Supplement	2 Channel 2	
	3 On Demand Two-point Calibration from the PROGRAM button (requires dual input source)	4 secs 2Ero 0 Use $\uparrow\downarrow$ buttons to set ZERO P SPAN 2500 Use $\uparrow\downarrow$ buttons to set SPAN	3 Channel 3	
	4 On Demand Primary Input Compensation Mode from the PROGRAM button	4 secs Ch2 $\uparrow$ 0 Use $\uparrow\downarrow$ buttons to ADJUST primary input compensation from -19999 to 99999	4 Channel 4	
	5 On Demand Manual Loader Mode (no increase / decrease with HOLD active)	4 secs Ch1 $\uparrow$ 0 Use $\uparrow\downarrow$ buttons to ADJUST analog output 1 or 2 value from -19999 to 99999 via the manual loader output		
	6 -			
	7 -			
	Note: When in the TARE mode, a decimal point appears at the right of the display indicating that the tare value is NOT zero.			
	1 Calibration Procedures	0 Manual Calibration (requires NO input source)	OFF 1 0 Use $\uparrow\downarrow$ buttons to set OFFSET P SCA 1 00000 Use $\uparrow\downarrow$ buttons to set SCALE	0 -
1 Two-point Calibration (requires dual input source)		2Ero 0 Use $\uparrow\downarrow$ buttons to set ZERO P SPAN 2500 Use $\uparrow\downarrow$ buttons to set SPAN	1 CH1	
2 Calibrate Thermocouple (requires K type thermocouple input source)		inPut 000 P 2Ero 32F P SPAN 2500F	2 CH2	
3 Calibrate RTD (requires RTD 385 input source)		inPut 320F For detailed calibration procedures, see Calibration Procedures Supplement	3 CH3	
4 -			4 CH4	
5 Calibrate Analog Output mAV (requires multimeter connected to pins 16 and 17)		CAL_L 46384 Use $\uparrow\downarrow$ buttons to set CAL_L P CAL_h 30000 Use $\uparrow\downarrow$ buttons to set CAL_h	0 -	
2 Related Calibration Functions	0 Serial Communications Properties	If Code 3 set to Master Mode [XX2] ONLY P bits 8 Use $\uparrow\downarrow$ buttons to set to 7 or 8 bits Except ASCII Mode which uses message terminators: \$ = minimum 50 ms delay * = minimum 2 ms delay	0 -	
	1 Set Auto Zero Maintenance for 3rd digit	bAud 9600 Use $\uparrow\downarrow$ buttons to set baud rate P Prty off Use $\uparrow\downarrow$ buttons to set parity P E_dly 2 Use $\uparrow\downarrow$ buttons to set time delay in milliseconds P Addr 1 Use $\uparrow\downarrow$ buttons to set address from 1 to 255	1 Analog Output 1	
	2 Set Averaging Samples & Averaging Window for 3rd digit	AZ_C off $\uparrow$ 1 Use $\uparrow\downarrow$ buttons to set AZ_C from 1 to 254 counts Auto zero motion P AZ_M 0 Use $\uparrow\downarrow$ buttons to set AZ_M from 0 to 255 counts P AZ_A 0 Use $\uparrow\downarrow$ buttons to set AZ_A from 0 to 65535 counts	2 Analog Output 2	
	3 Totalizer Settings Mode	Rate-of-change in counts/second $\uparrow\downarrow$ P nAn		
	4 Setup 32-point Linearization Tables	AU_S off Use $\uparrow\downarrow$ buttons to set averaging samples from 0 to 255 counts P AU_W off Use $\uparrow\downarrow$ buttons to set averaging window from 0 to 65535 counts	0 -	
	5 Scale Analog Output LOW/HIGH Display Readings	inPut 10000 Use $\uparrow\downarrow$ buttons to set input rate P AfteR 1 hr Use $\uparrow\downarrow$ buttons to set time period P tot 1 Use $\uparrow\downarrow$ buttons to set total from 1-65535	1 Total 1	
	6 -	Cutoff 0 Use $\uparrow\downarrow$ buttons to set Cutoff from -19999 to 32767 P r_Over off Use $\uparrow\downarrow$ buttons to set rollover to ON or OFF	2 Total 2	
	7 -	mode nAn Select the method of configuring the user defined linearization table: manual or auto setup mode. Then set the table number, date, and serial number before setting the linearization points. Or select [init] to re-initialize the default table settings. Note: The input channel setting in the 3rd digit is not relevant to the manual setup mode. Note: The correct input signal channel must be selected in the 3rd digit when configuring a linearization table using the auto setup mode.	0 -	
		2Ero 0 Use $\uparrow\downarrow$ buttons to set LOW display reading [CAL_L] P F_SCL 99999 Use $\uparrow\downarrow$ buttons to set HIGH display reading [CAL_h]	1 CH1	
			2 CH2	
		3 CH3		
		4 CH4		

### Converting °F to °C

- 1) Calibrate the meter to suit the temperature sensor input. Use K type thermocouple input for thermocouples. Use RTD 385 for RTDs.
- 2) To convert °F to °C enter the calibration mode and set [CAL] to [10X].
- 3) On a 5-digit meter set the scale factor to [0.5555] and the offset to [-178] counts.
- 4) On a 6-digit meter set the scale factor to [0.55555] and the offset to [-178] counts.

Ignore the decimal point on OFFSET settings

THIRD DIGIT
0 -
1 CH1
2 CH2
3 CH3

THIRD DIGIT
0 -
1 CH1
2 CH2
3 CH3
4 CH4

THIRD DIGIT
0 -
1 Analog Output 1
2 Analog Output 2

THIRD DIGIT
0 -
1 Total 1
2 Total 2

THIRD DIGIT
0 -
1 CH1
2 CH2
3 CH3
4 CH4

THIRD DIGIT
0 -
1 Analog Output 1
2 Analog Output 2

# CODE 1

FIRST DIGIT	SECOND DIGIT CODE 1 – DISPLAY CONFIGURATION	THIRD DIGIT																												
<b>FRONT PANEL ANNUNCIATORS</b> 0 ON when Setpoints are ON (relay engaged) 1 ON when Setpoints are OFF (relay de-engaged) 2 Always OFF. See Note 1. 3 LED SP1 ON indicates RISING signal trend. LED SP2 ON indicates RISING signal trend.	<b>DISPLAY FUNCTIONS</b> 0 Normal Display Mode (i.e. operational display shows selected register)(updates every 0.5 seconds) 1 Manual Loader Mode (Direct display). See Note* 2 Update at controlled output rate selected in Code 2 3 - 4 - 5 Select data source as per 3rd digit. See Note 4 6 Select display format as per 3rd digit. See Note 4 7 Select text character as per 3rd digit. See Note 4	<b>SELECT DATA SOURCE FOR</b> 0 Primary Display 1 Second Display. See Note 2 2 Third Display. See Note 2 3 Peak/Valley 4 Analog Output 1 5 Analog Output 2 (under development) 6 Totalizer 1 7 Totalizer 2	<div style="border: 1px solid black; padding: 5px;"> <b>Select Data Source</b>  <p>Use the  buttons to select a register as the data source</p> <p>Use the  button to cycle through the menu, and the  button to cycle back.</p> </div>																											
		<b>SELECT DISPLAY FORMAT FOR</b> 0 Result 1 Channel 1 2 Channel 2 3 Channel 3 4 Channel 4 5 Default Display 6 Total 1 7 Total 2	<div style="border: 1px solid black; padding: 5px;"> <b>DISPLAY FORMAT MODE</b>  <p>Program the three digits to the required display function mode</p> </div>																											
		<b>SELECT TEXT CHARACTER FOR</b> 0 Result 1 Channel 1 2 Channel 2 3 Channel 3 4 Channel 4 5 Default Display 6 Total 1 7 Total 2	<div style="border: 1px solid black; padding: 5px;"> <table border="1" style="width:100%; border-collapse: collapse;"> <thead> <tr> <th style="width:25%;">FIRST DIGIT LAST DIGIT ROUNDING</th> <th style="width:35%;">SECOND DIGIT DISPLAY UNITS</th> <th style="width:40%;">THIRD DIGIT DECIMAL POINT PLACEMENT</th> </tr> </thead> <tbody> <tr> <td>0 No rounding</td> <td>0 Decimal</td> <td>0 No decimal point</td> </tr> <tr> <td>1 Rounding by 2's</td> <td>1 24-hour clock mode Hours:Minutes:Seconds (6-digit version only)</td> <td>1 XX.XX.XX (6 or 8-digit version only)</td> </tr> <tr> <td>2 Rounding by 5's</td> <td>2 12-hour clock mode (12:30 am is displayed as 12:30A, 12:30 pm is displayed as 12:30P)</td> <td>2 X.XXXXXX (6 or 8-digit version only)</td> </tr> <tr> <td>3 Rounding by 10's</td> <td>3 24-hour clock mode Days:Hours:Minutes (6-digit version only)</td> <td>3 X.XXXXX</td> </tr> <tr> <td></td> <td>4 -</td> <td>4 X.XXX</td> </tr> <tr> <td></td> <td>5 -</td> <td>5 X.XX</td> </tr> <tr> <td></td> <td>6 -</td> <td>6 X.X</td> </tr> <tr> <td></td> <td>7 Octal</td> <td>7 Decimal Point set from the rear (X.XXXXXX to XXXXXXX). See Note 3.</td> </tr> </tbody> </table> <p style="font-size: small;">Note: Selecting 1, 2, or 3 in the 2nd digit of this mode configures the display of the selected channel as a clock.</p> <p style="font-size: small;">Also See Note 4</p> </div>	FIRST DIGIT LAST DIGIT ROUNDING	SECOND DIGIT DISPLAY UNITS	THIRD DIGIT DECIMAL POINT PLACEMENT	0 No rounding	0 Decimal	0 No decimal point	1 Rounding by 2's	1 24-hour clock mode Hours:Minutes:Seconds (6-digit version only)	1 XX.XX.XX (6 or 8-digit version only)	2 Rounding by 5's	2 12-hour clock mode (12:30 am is displayed as 12:30A, 12:30 pm is displayed as 12:30P)	2 X.XXXXXX (6 or 8-digit version only)	3 Rounding by 10's	3 24-hour clock mode Days:Hours:Minutes (6-digit version only)	3 X.XXXXX		4 -	4 X.XXX		5 -	5 X.XX		6 -	6 X.X		7 Octal	7 Decimal Point set from the rear (X.XXXXXX to XXXXXXX). See Note 3.
FIRST DIGIT LAST DIGIT ROUNDING	SECOND DIGIT DISPLAY UNITS	THIRD DIGIT DECIMAL POINT PLACEMENT																												
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3 Rounding by 10's	3 24-hour clock mode Days:Hours:Minutes (6-digit version only)	3 X.XXXXX																												
	4 -	4 X.XXX																												
	5 -	5 X.XX																												
	6 -	6 X.X																												
	7 Octal	7 Decimal Point set from the rear (X.XXXXXX to XXXXXXX). See Note 3.																												
			<div style="border: 1px solid black; padding: 5px;"> <b>Select Last Digit Text Character</b>  <p>Use the  button to cycle through the menu, and the  button to cycle back.</p> </div>																											

Note\*:  
For the Manual Loader Mode (Direct Display) to work, with Code 1 set to [X54] the data source for the analog output (1 or 2) must be set to [diSP].

Operating range upper and lower limits can be set for the manual loader mode.

The setpoint activation values for setpoint 5 becomes the upper limit and setpoint 6 becomes the lower limit.

When either the direct display or on demand manual loader mode is programmed into the meter, the values for setpoint 5 and setpoint 6 are activated as upper and lower limits.

See Analog Output Supplement for further details.

Note 1:  
LED annunciators are always off, except when the meter is in single channel VOLTAGE or CURRENT mode and Code 3 = [X6X], or Code 7 = [X6X] in which case the LEDs indicate which 32-point table has been selected from the rear pins (SP1 = Table 1, SP2 = Table 2, SP3 = Table 3, SP4 = Table 4).

Note 2:  
These options are only for use with meters that have more than one display. With bargraph meters the PRIMARY display is the digital display, and the SECONDARY display is the bargraph display.

Note 3:  
These functions are only available on selected input modules.

Note 4:  
If Code 1's display modes have been entered (second digit set to 5, 6, or 7), the display will cycle between Code 1 and the display functions mode each time the PROGRAM button is pressed. To leave the cycle, the Code 1 digits must be reset to any relevant function between [X00] to [X20]. This takes you into Code 2.

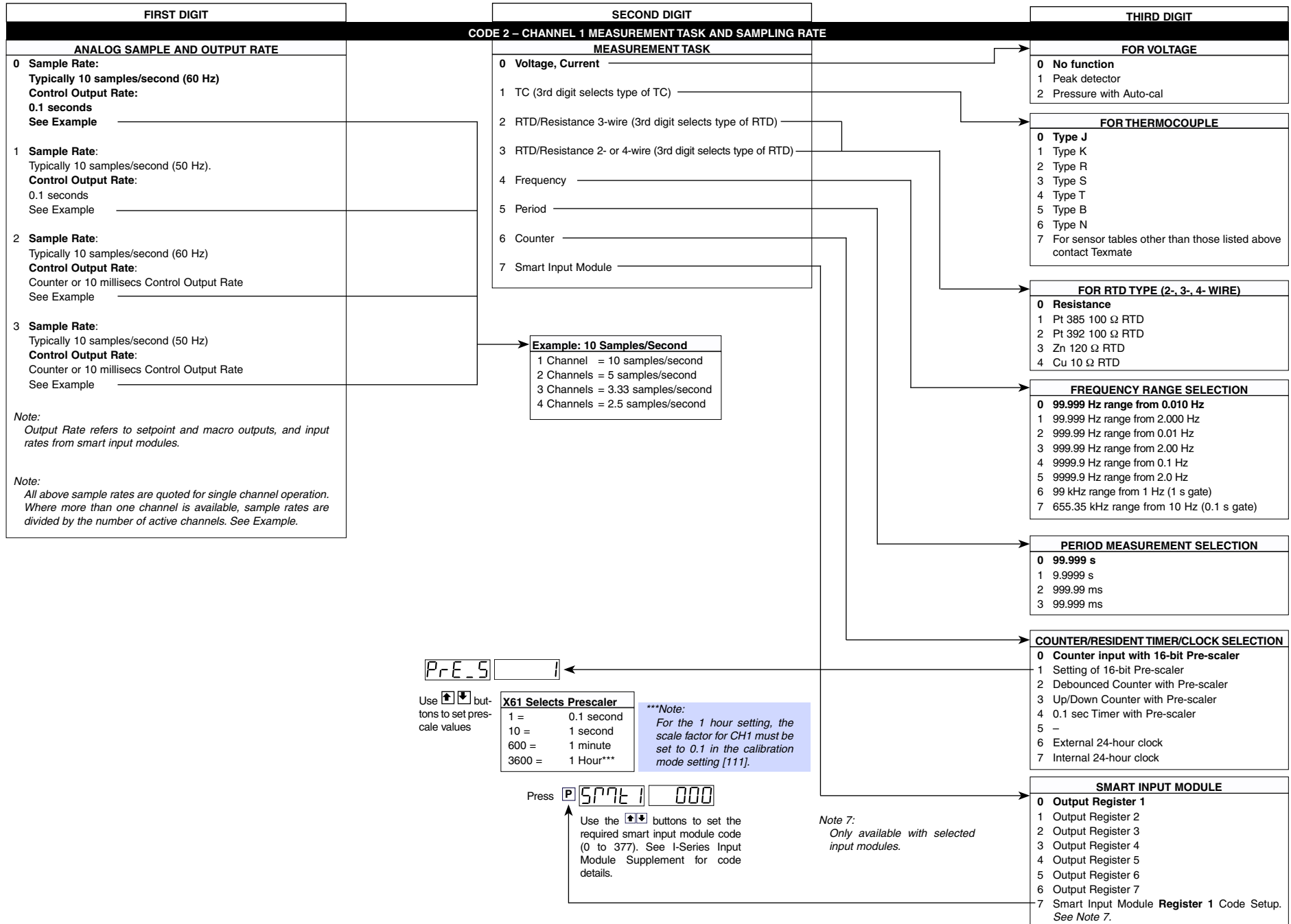
Note 5:  
If only 4 kB memory installed, functions 2 to 6 are not available in:

- Code 3 second digit.
- Code 4 third digit.
- Code 7 second digit.

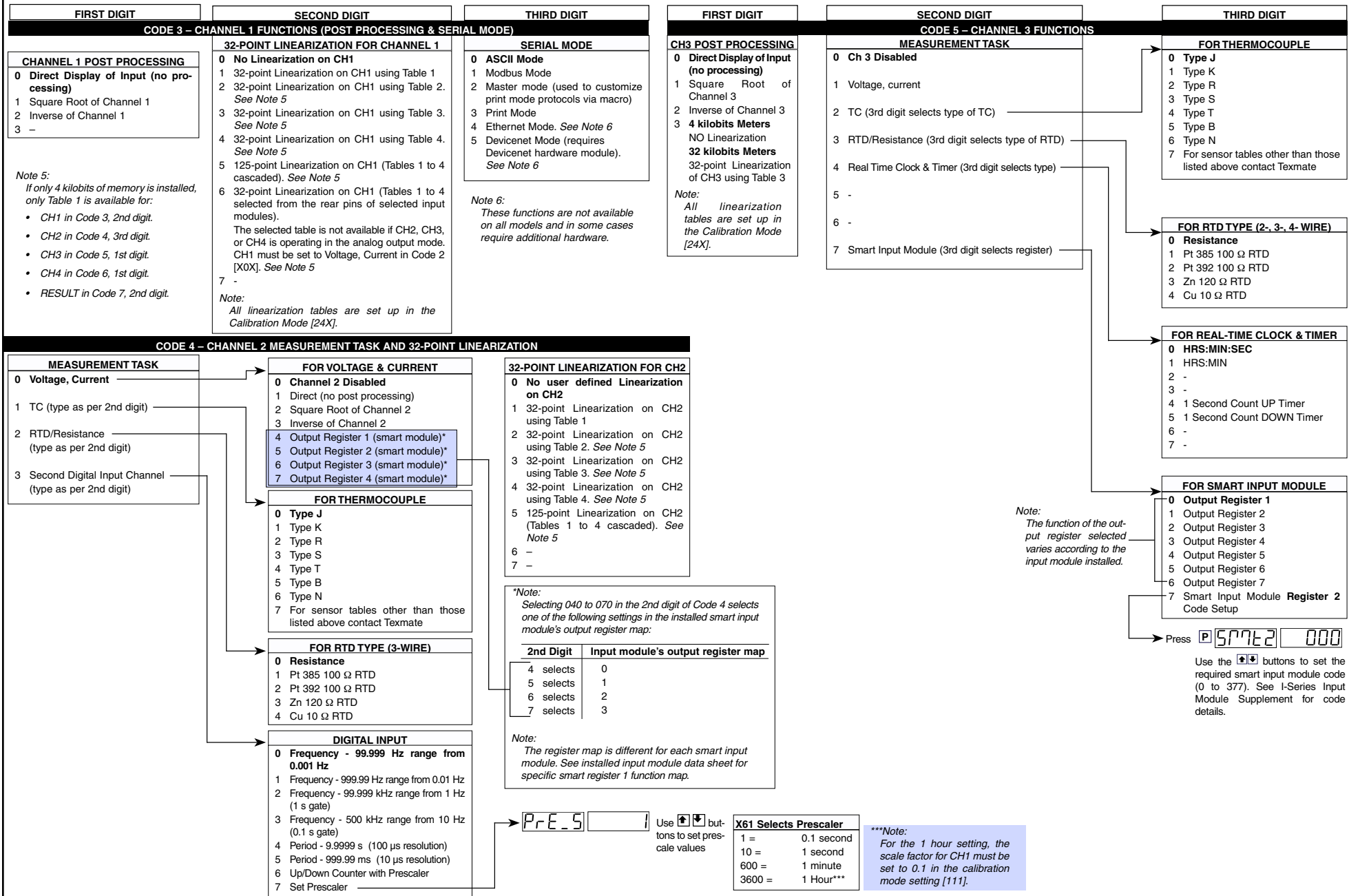
Note 6:  
These functions are not available on all models and in some cases require additional hardware.

Note 7:  
For future development.

# CODE 2



# CODES 3 to 5



# CODES 6 to 9

FIRST DIGIT	SECOND DIGIT	THIRD DIGIT
<b>CODE 6 – CHANNEL 4 FUNCTIONS</b>		
<b>CH4 POST PROCESSING</b>	<b>MEASUREMENT TASK</b>	<b>FOR THERMOCOUPLE</b>
<b>0 Direct Display of Input (no processing)</b> 1 Square Root of Channel 4 2 Inverse of Channel 4 <b>3 4 kilobits Meters</b> NO Linearization <b>32 kilobits Meters</b> 32-point Linearization of CH4 using Table 4 <i>Note:</i> All linearization tables are set up in the Calibration Mode [24X].	0 No Function 1 Voltage, Current 2 TC (3rd digit selects type of TC). <i>See Note 7</i> 3 RTD/Resistance (3rd digit selects type of RTD). 4 Real Time Clock and Timer (3rd digit selects type) 5 - 6 - 7 Smart Input Module (3rd digit selects register)	0 Type J 1 Type K 2 Type R 3 Type S 4 Type T 5 Type B 6 Type N 7 For sensor tables other than those listed above contact Texmate
		<b>FOR RTD TYPE (2-, 3-, 4- WIRE)</b>
		0 Resistance 1 Pt 385 100 Ω RTD 2 Pt 392 100 Ω RTD 3 Zn 120 Ω RTD 4 Cu 10 Ω RTD
		<b>FOR REAL-TIME CLOCK &amp; TIMER</b>
		0 HRS:MIN:SEC 1 HRS:MIN 2 - 3 - 4 1 Second Count UP Timer 5 1 Second Count DOWN Timer 6 - 7 -
		<b>FOR SMART INPUT MODULE</b>
		0 Output Register 1 1 Output Register 2 2 Output Register 3 3 Output Register 4 4 Output Register 5 5 Output Register 6 6 Output Register 7 7 Smart Input Module <b>Register 3</b> Code Setup

*Note 5:*  
If only 4 kilobits of memory is installed, only Table 1 is available for:

- CH1 in Code 3, 2nd digit.
- CH2 in Code 4, 3rd digit.
- CH3 in Code 5, 1st digit.
- CH4 in Code 6, 1st digit.
- RESULT in Code 7, 2nd digit.

*Note 7:*  
For future development.

*Note:*  
The function of the output register selected varies according to the input module installed.

FIRST DIGIT	SECOND DIGIT	THIRD DIGIT
<b>CODE 8 – DATA LOGGING AND PRINT MODE OPTIONS</b>		
<b>DATA LOG BUFFER TYPE</b>	<b>DATE &amp; TIME STAMP OPTIONS</b>	<b>LOG OR PRINT TRIGGER</b>
<b>0 No Data Logging</b> 1 Cyclic Buffer 2 Linear FIFO Buffer. 3 Reset Buffer Number to 0.  <i>Note:</i> Setting Code 8 to [3XX] resets the data log buffer to 0. Once reset, Code 8 must be set back to the required data log buffer setting.	<b>0 Printer Format – No time stamp with print/log</b> 1 Printer Format – Time stamp format 1 [Mth-Day-Yr Hrs:Min:Sec] (with <CR><LF>) 2 Printer Format – Time stamp format 2 [Day-Mth-Yr Hrs:Min:Sec] (with <CR><LF>) 3 Printer Format – Time stamp format 3 [Hrs:Min:Sec] (with <CR><LF>) 4 Spreadsheet Format – No time stamp with print/log 5 Spreadsheet Format – Time stamp format 1 [Mth-Day-Yr Hrs:Min:Sec] 6 Spreadsheet Format – Time stamp format 2 [Day-Mth-Yr Hrs:Min:Sec] 7 Spreadsheet Format – Time stamp format 3 [Hrs:Min:Sec]  <b>ALL ABOVE ARE REAL-TIME CLOCK OPTIONS</b>	<b>0 No trigger</b> 1 Trigger on Demand from PROGRAM Button 2 Trigger on Demand from F1 Button 3 Trigger on Demand from F2 Button 4 Trigger on Demand from HOLD Pin 5 Trigger on Demand from LOCK Pin 6 - 7 -  <i>Note:</i> Log and/or Print will only trigger if enabled.

CODE 9 – FUNCTIONS FOR DIGITAL INPUT PINS		
DISPLAY TEST PIN	HOLD PIN	LOCK PIN
<b>0 Display test only</b> 1 Reset Counter Channel 1 and total 2 at Power-up 2 Reset Counters Channel 1, 2, 3, 4, Total 1, and Total 2 at Power-up 3 Reset Total 1, and Total 2 at Power-up	<b>0 Display Hold</b> 1 Reset Channel 1 2 Reset Total 1 and Total 2 3 Reset Total 2 4 Reset Peak, Valley 5 Clear Tare 6 Set Tare 7 Unlatch (de-energize) all Setpoints	<b>0 Key Lock</b> 1 Reset Channel 1 2 Reset Channel 2 3 Reset Channel 3 4 Reset Channel 4 5 Clear Tare 6 Reset Total 1 7 Unlatch (de-energize) all Setpoints

Press 57763 000

Use the buttons to set the required smart input module code (0 to 377). See I-Series Input Module Supplement for code details.

CODE 7 – RESULT PROCESSING		
RESULT PROCESSING	32-POINT LINEARIZATION FOR RESULT	MATHS FUNCTIONS FOR RESULT
<b>0 Direct Display of Result as per processing performed in 2nd and 3rd digits</b> 1 Square Root of Result 2 Inverse of Result 3 -	<b>0 No Linearization on Result</b> 1 32-point Linearization on Result using Table 1 2 32-point Linearization on Result using Table 2. <i>See Note 5</i> 3 32-point Linearization on Result using Table 3. <i>See Note 5</i> 4 32-point Linearization on Result using Table 4. <i>See Note 5</i> 5 125-point Linearization on Result (Tables 1 to 4 cascaded). <i>See Note 5</i> 6 32-point Linearization on Result (Tables 1 to 4 selected from the rear of the meter). The selected table is not available if CH2, CH3, or CH4 is operating in the analog mode. CH1 must be set to Voltage, Current in Code 2 [X0X]. <i>See Note 5</i> 7 -	<b>0 Result Register not Updated</b> 1 pH Meter (CH1 = Tbuff, CH2 = pH) 2 Result = CH1, Setpoint 2 = CH2 3 Result = CH1 + CH2 4 Result = CH1 - CH2 5 Result = CH1 x CH2/10 000 6 Result = (CH1 x 20 000)/CH2 7 Result = CH1

# CODE 10

Note:  
Code 10 is only available with bar-graph versions of the meter.

Note:  
Data source for the bargraph is set up in Code 1 [X51].

FIRST DIGIT	SECOND DIGIT	THIRD DIGIT
<b>CODE 10 – BARGRAPH SETUP</b>		
<b>BARGRAPH DISPLAY SETTINGS</b>	<b>BARGRAPH DISPLAY FORMAT</b>	<b>BARGRAPH TYPE</b>
0 No Function 1 Disable Overrange Flashing 2 Set up Colors 3 Set up Bar Scaling	0 Setpoints on Bar 1 Peak, Valley on Bar 2 - 3 - 4 Min/Max with setpoints (low end of bar = VALLEY, high end of bar = PEAK) 5 - 6 - 7 Bar Only (no setpoints on the bar)	0 Linear 1 Via linearization Table 1 2 - 3 Log – 10 Bar/Decade 4 Log – 20 Bar/Decade 5 Log – 25 Bar/Decade 6 Log – 33 Bar/Decade 7 Log – 50 Bar/Decade

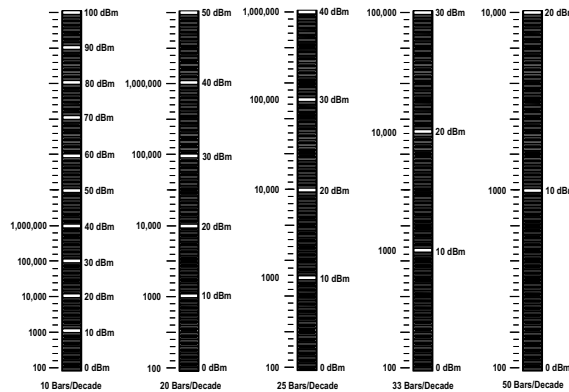
### Set Up Bargraph Colors

2XX P Colr1 [OFF] ↑  
 P Colr2 [rEd] ↑  
 P Colr3 [Ornge] ↑  
 P Colr4 [GrEEn] ↑  
 P Colr5 [GrEEn] ↑  
 P Colr6 [OFF] →  
 P Colr7 [OFF] ↓

Pressing the ↑↓ buttons at the same time returns to [OFF]

The bargraph colors are not applied to specific setpoints. They are applied to whichever setpoint is configured at the lowest setting and then to each next highest setpoint in turn. If all six setpoints are used the colors are set as follows:

**Color 1** Color BELOW lowest setpoint  
 This is the bargraph color before it reaches a setpoint.  
 es  
**Color 2** Color ABOVE lowest setpoint  
**Color 3** Color ABOVE next highest setpoint  
**Color 4** Color ABOVE next highest setpoint  
**Color 5** Color ABOVE next highest setpoint  
**Color 6** Color ABOVE next highest setpoint  
**Color 7** Color ABOVE highest setpoint



Example of Bars per Decade

### Set Up Scaling for Linear Bargraph

99999 Bar Low [3X0] P Bar\_L [0] Bar High [99999] P Bar\_H [0] Bar Nominal [99999] P Bar\_n [0]  
 OR  
 3X1 [49999] P Bar\_L [49999] Bar\_H [49999] P Bar\_H [49999] Bar\_n [49999]

#### Bar Nominal

Bar Nominal sets the point on the bargraph at which the bar begins to light up. This can be any position between and including the bar low and bar high settings.

If bar nominal is set to the **bar low** setting, the bargraph behaves like a typical bargraph making the segments light up from the **bottom** of the bar and grow towards the top.

If bar nominal is set to the **bar high** setting, this makes all segments from the displayed signal to the **top** of the bar light up. As the signal increases, the number of lit segments between the signal and the bar high setting becomes steadily less. When the signal reaches the bar high setting no segments are lit.

Setting bar nominal to the midpoint between bar low and bar high makes the bargraph behave like a typical center zero bargraph. This means the bargraph lights up at the center of the bar and moves either up or down the bar depending on the displayed signal.

For example, if the meter's full scale range is 20,000 counts, the midpoint is 10,000 counts. If a signal of 10,000 counts is applied, only one segment at the 10,000 count mark lights up. If a signal of 17,000 counts is applied, the segments between the center segment (10,000 counts) and the 17,000 count mark light up.

If a signal of 5000 counts is applied, the segments between the center segment (10,000 counts) and the 5000 count mark light up.

An added feature of this bargraph is that it can also be non-symmetrical. This means that the bar nominal setting does not need to be set at the mid-point between bar low and bar high. For example, if the bargraph is configured to display -200 to 800 °C, bar low is set to -200 counts and bar high is set to 800 counts. Bar nominal is set to 0 counts. If a signal of -50 °C is applied, the bar lights from 0 down to -50. If a signal of 600 °C is applied, the bar lights from 0 up to 600.

### Set Up Scaling for Logarithmic Bargraph

99999 Reference [100] Bar Nominal [0]  
 P REF [1] P Bar\_n [0]  
 OR  
 3X3 P REF [49999] Bar\_n [49999]  
 OR  
 3X4  
 OR  
 3X5  
 OR  
 3X6  
 OR  
 3X7

#### Logarithmic Bargraph Scaling

In all logarithmic scales a reference level is required that is the level at 0 dB.

For example, in an RF measurement 0 dBm is at a reference of 1 mW.

The scale is calculated from:

$$10 \log_{10} \frac{\text{counts (input)}}{\text{reference}}$$

If the meter is scaled so that:

1 mW = 100 counts and 1 W = 100,000 counts

Then the reference for 0 dBm would be set to 100 counts:

$$10 \log_{10} \frac{\text{(input)}}{100} = 0 \text{ dBm}$$

**Reference.** This is the number of counts displayed for a 0 dB reference.

**Bar Nominal.** See Bar Nominal description above.

Now every 10 dBm represents a decade, the bargraph can be scaled to a different amount of bars per decade (as set in the 3rd digit).

See Example of Bars per Decade diagram opposite.

Decade (Counts)	dBm
1	-20
10	-10
100	0
1000	10
10,000	20
100,000	30
1,000,000	40

# SETPOINT PROGRAMMING MODE – SPC 1 to SPC 6

## Setpoint Setup Sequence

### Follow These Steps

The following procedures are written for SP1, all other setpoints are configured in a similar manner.

- 1) Press the and buttons at the same time. This enters the setpoint programming mode. The display toggles between [SP\_1] and [18000].

This is SP1 of the **Setpoint Activation Values Mode**. Use the and buttons to set SP1 or the button to move to the required setpoint.

- 2) After all required setpoint **activation values** have been set, press the button until [SPC\_1] appears. This is the **Setpoint & Relay Control Settings Mode**.

SPC\_1 is the **setpoint and relay control settings** programming menu for SP1. Set the three digits according to the codes in the *Setpoint and Relay Control Function Settings* opposite in the following order:

#### Third Digit – Setpoint Delay Mode

Set to [XX5] and program the hysteresis, deviation, or PID functions as required for SP1.

Reset back to [XX0].

#### Third Digit – Setpoint Timer Mode

Set to [XX6] and program the timer mode functions as required for SP1.

Reset back to [XX0].

#### Third Digit – Setpoint Reset & Trigger Functions

Set to [XX7] and program the reset and trigger functions as required for SP1.

Reset back to [XX0].

#### Second Digit – Setpoint Activation Source Mode

Set to [X1X] to select the setpoint activation source for SP1 from any channel or selected register shown above. Reset back to [X0X].

If the SP source is from an external digital input, set to one of either [X2X] to [X7X] to select the setpoint activation source from one of six digital inputs (2 to 7). See *\*Note at 2nd digit*.

#### First Digit – Relay Energize Mode

Select the relay energize mode for SP1 from 0 to 3.

#### Third Digit – Relay Latching & Manual Reset Functions

Program the third digit setpoint relay latching and manual reset functions between 0 to 4 as required.

- 3) Press the button to move to [SPC\_2].
- 4) Repeat Step 2 for all required setpoints.

FIRST DIGIT	SECOND DIGIT	THIRD DIGIT
<b>SETPOINT AND RELAY CONTROL FUNCTION SETTINGS</b>		
<b>Relay Energize Function</b>	<b>SP Activation Source</b>	<b>SP Functions</b>
<p><b>0 Energizes ABOVE setpoint value</b></p> <p><b>HYSTERESIS selected</b> – relay energizes AT OR ABOVE setpoint value plus hysteresis counts. De-energizes BELOW setpoint value minus hysteresis counts.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes AT OR ABOVE the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energizes INSIDE deviation band (setpoint ± deviation counts). De-energizes OUTSIDE deviation band (setpoint ± deviation counts).</p> <p><b>PID selected</b> – controls ABOVE setpoint value.</p> <p>1 Energizes BELOW setpoint value</p> <p><b>HYSTERESIS selected</b> – relay energizes BELOW setpoint value minus hysteresis counts. De-energizes AT OR ABOVE setpoint value plus hysteresis counts.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes BELOW the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energized OUTSIDE deviation band (setpoint ± deviation counts). De-energized INSIDE deviation band (setpoint ± deviation counts).</p> <p><b>PID selected</b> – controls BELOW setpoint value.</p> <p>2 Energizes AT OR ABOVE setpoint value with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT</p> <p><b>HYSTERESIS selected</b> – relay energizes AT OR ABOVE setpoint value plus hysteresis counts with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes BELOW setpoint value minus hysteresis counts with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes AT OR ABOVE the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energizes INSIDE deviation band (setpoint ± deviation counts) with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes OUTSIDE deviation band (setpoint ± deviation counts) with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><b>PID selected</b> – controls ABOVE setpoint value.</p> <p>3 Energizes BELOW setpoint value with RISING INPUT SIGNAL INITIAL START-UP INHIBIT</p> <p><b>HYSTERESIS selected</b> – relay energizes BELOW setpoint value plus hysteresis counts with RISING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes ABOVE setpoint value minus hysteresis counts with RISING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes BELOW the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energizes OUTSIDE deviation band (setpoint ± deviation counts) with RISING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes INSIDE deviation band (setpoint ± deviation counts) with RISING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><b>PID selected</b> – controls BELOW setpoint value.</p>	<p><b>0 Activate Setpoint Source from Selected Register</b></p> <p>1 Select Source for Setpoint</p> <p><i>Note:</i> [X1X] is a register selection procedure only. To finish, reset to [X0X] to activate the selection, or reset to 2-7 as required for digital input selection.</p> <p>2 Digital Input – Capture Pin 3 Digital Input – D1 (selected input modules) 4 Digital Input – D2 (selected input modules) 5 Digital Input – D3 (selected input modules) 6 HOLD Pin 7 LOCK Pin</p> <p><i>Note:</i> If the setpoint source is set to [oFF] or a digital input, the setpoint activation value will have no effect and will not be displayed.</p>	<p><b>0 No Latching</b> 1 Relay Latched 2 Manual Relay Reset 3 Relay Latched and Manual Relay Reset 4 Relay Latched Off</p> <p>5 Hysteresis, Deviation &amp; PID Mode (includes SP Tracking) → Go to Page 12</p> <p>6 Timer Modes: •OFF •Normal Delay. •Repeat ON. •Pulse ON. •1-Shot ON. •Repeat OFF. •Pulse OFF. •1-Shot OFF.</p> <p><i>Note:</i> In PID Mode, all Timer Modes on SP1 set in [XX6] are not functional.</p> <p>7 Advanced Functions Mode: •OFF. •Reset Trigger. •Reset Destination. •Reset Mode. •Reset Constant. •Trigger Print from SP. •Trigger Log from SP.</p> <p><i>Note:</i> [XX5], [XX6], and [XX7] are set up procedures only. To finish, reset to 0-4 as required for setpoint latching and relay reset modes.</p> <p>→ Go to Page 13</p>
<b>Select Source for Setpoint Functions</b>		
<p style="text-align: center;">P Source off</p> <div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p>Use the  buttons to cycle through the menu</p> <ul style="list-style-type: none"> <li>[diSP]</li> <li>[RESL]</li> <li>[Ch1]</li> <li>[Ch2]</li> <li>[Ch3]</li> <li>[Ch4]</li> <li>[tot_1]</li> <li>[tot_2]</li> <li>[PEAK]</li> <li>[VALEY]</li> <li>[tArE]</li> </ul> </div> <div style="width: 45%;"> <p>Use the  buttons to select a register as the data source for setpoint</p> <ul style="list-style-type: none"> <li>[1]</li> <li>[2]</li> <li>...[10]</li> <li>[11]</li> <li>[12]</li> <li>...[20]</li> <li>[100]</li> <li>[200]</li> <li>...[239]</li> <li>[Aux_8] thru</li> <li>Step thru to Aux 8</li> <li>[Aux_1]</li> </ul> </div> </div>		

Set Up Hysteresis, Deviation & PID Mode Settings

From Page 11, third digit [XX5]

Mode: `ModE` `off`

hyst `hyst` `0` | FLASH `off` | ErACE `off` | `XX5` `XX0`

deUtn `PASSb` `0`

SPID FROM SETPOINT 1 AND 2 ONLY: `pid` `SPAn` `0` | `Pb` `00` | `int` `00` | `der` `00` | `Ar` `0.1` | `CYC_t` `10` | ErACE `off`

Set Hysteresis from 0 to 65535 counts. Selected counts apply + and - from setpoint value

Set Deviation from 1 to 65535 counts. Selected counts apply + and - from setpoint value

Set the Span: MIN 0, MAX 99999

Set the Proportional Band Value: MIN 0%, MAX 999.9%

Set the Integral Value: MIN 0, MAX 6553.5

Set the Derivative Value: MIN 0, MAX 999.9

Set the Anti-reset Wind-up % PB: MIN 0.1%, MAX 100.0%

Set the Minimum Cycle Time: MIN 0 secs, MAX 1000.0 secs

Select Tracking Setting: Set to 0 for PID 4-20 mA, Set to MINIMUM 0.5 for SSR, Set to 20 secs for Relays

Reset SPC\_X to XX0

Programming Tip: If you do not require any of the functions in this mode, ensure it is set to: `ModE` `off`

Note: If PID is selected in [XX5], the Timer Delay [XX6] and Reset and Trigger Functions [XX7] revert to [ModE][oFF] and cannot be adjusted.

Note: If minimum cycle time is set to 0, the relevant relay is disabled. PID functions still operate

OFF= Tracking Off  
 1 = SPX tracks SP1  
 2 = SPX tracks SP2  
 3 = SPX tracks SP3  
 4 = SPX tracks SP4  
 5 = SPX tracks SP5  
 6 = SPX tracks SP6

Set Up Timer Delay Settings

From Page 11, third digit [XX6]

Normal Mode: `XX6` `ErACE` `off`

Single Actuation: `norm` `00` | `dob` `00` | `XX6` `XX0`

Delay-on-make time (DOM) 0.1 to 6553.5 secs | Delay-on-break (DOB) time 0.1 to 6553.5 secs

1-Shot ON Mode: `1shot` `00` | `on_t` `00` | `XX6`

Single Actuation: DOM 0.1 to 6553.5 secs | Minimum on-time (M\_on) 0.1 to 6553.5 secs

Pulse ON Mode: `PULSE` `RES` `0.1` | `dob` `00` | `on_t` `00` | `XX6`

Single Actuation: Resolution setting applies to SP1/SP2 ONLY `0001` | DOM 0.1/0.001 to 6553.5/65.535 secs | On-time (on\_t) 0.1/0.001 to 6553.5/65.535 secs

Repeat ON Mode: `REPT` `RES` `0.1` | `off_t` `00` | `on_t` `00` | `XX6`

Multiple Actuation: Resolution setting applies to SP1/SP2 ONLY `0001` | Off-time (oFF\_t) 0.1/0.001 to 6553.5/65.535 secs | On-time (on\_t) 0.1/0.001 to 6553.5/65.535 secs

1-Shot OFF Mode: `1shot` `00` | `dob` `00` | `XX6`

Single Actuation: Minimum off-time (M\_of) 0.1 to 6553.5 secs | DOB 0.1 to 6553.5 secs

Pulse OFF Mode: `-PULS` `RES` `0.1` | `off_t` `00` | `dob` `00` | `XX6`

Single Actuation: Resolution setting applies to SP1/SP2 ONLY `0001` | Off-time (oFF\_t) 0.1/0.001 to 6553.5/65.535 secs | DOB 0.1/0.001 to 6553.5/65.535 secs

Repeat OFF Mode: `-REPT` `RES` `0.1` | `off_t` `00` | `on_t` `00` | `XX6`

Multiple Actuation: Resolution setting applies to SP1/SP2 ONLY `0001` | Off-time (oFF\_t) 0.1/0.001 to 6553.5/65.535 secs | On\_t 0.1/0.001 to 6553.5/65.535 secs

Reset SPC\_X to XX0

Programming Tip: If you do not require any of the functions in this mode, ensure it is set to: `ErACE` `off`

Normally OFF/Pulsed ON Modes: These are time control modes where the relay is normally OFF (de-energizes) and pulses ON (energizes) when the setpoint activates.

Normally ON/Pulsed OFF Modes: These are time control modes where the relay is normally ON (energizes) and pulses OFF (de-energizes) when the setpoint activates.

Advanced Functions Mode – Set Up Register Reset and Setpoint Trigger Functions



**Programming Tip**

If you do not require any of the functions in this mode, ensure it is set to:

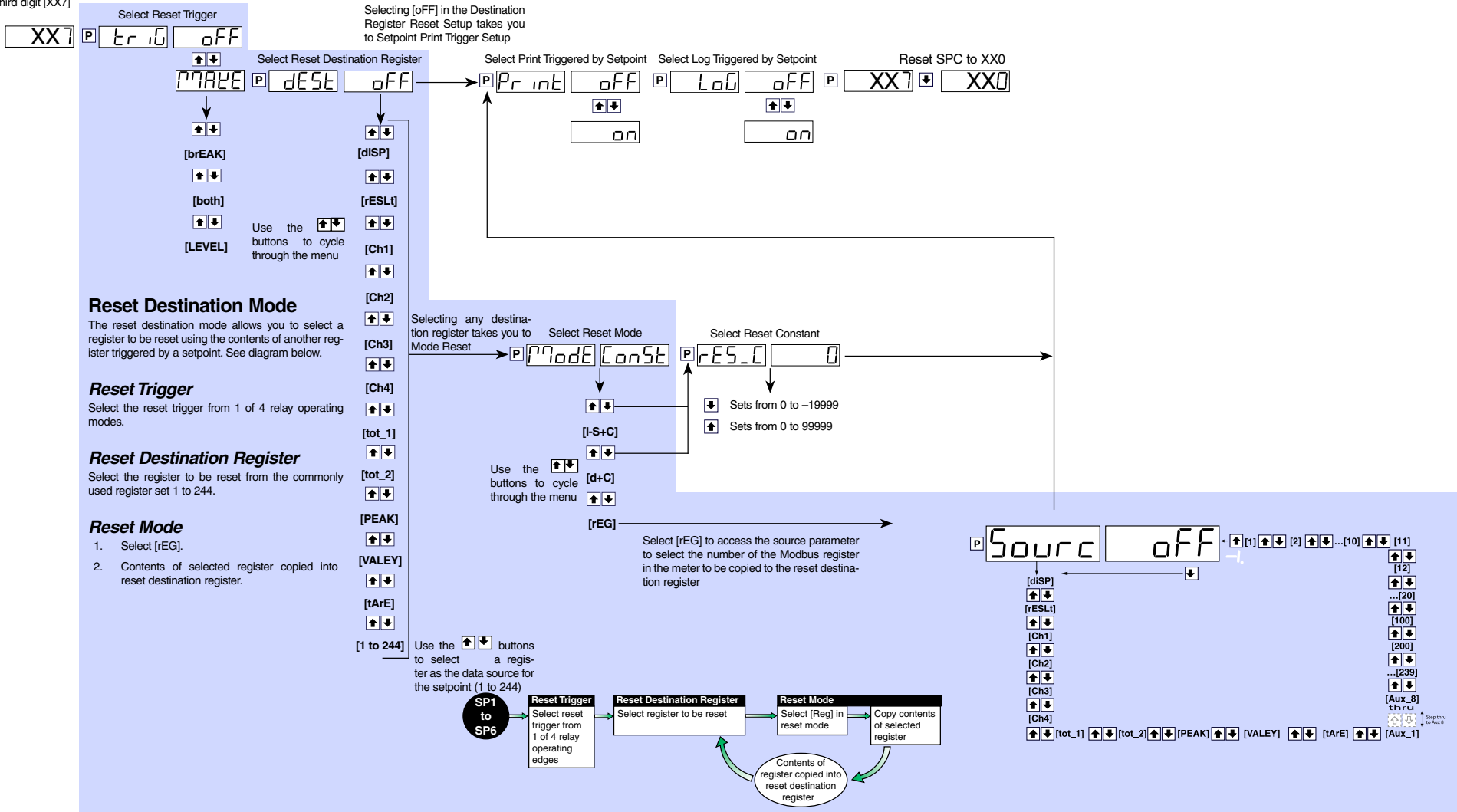
trig off



**Programming Tip**

This mode can not be accessed if SPC\_1 or SPC\_2 is in the PID mode.

From Page 11 third digit [XX7]



## Detailed Descriptions of Setpoint Functions

### 1st Digit in Setpoint Programming Mode

Following is a detailed description of the options available on the 1st digit of the setpoint programming mode [SPC] settings listed on Page 11.

FIRST DIGIT	
Relay Energize Function	
<b>0</b>	<p><b>Energizes ABOVE setpoint value</b></p> <p><b>HYSTERESIS selected</b> – relay energizes AT OR ABOVE setpoint value plus hysteresis counts. De-energizes BELOW setpoint value minus hysteresis counts.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes AT OR ABOVE the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energizes INSIDE deviation band (setpoint ± deviation counts). De-energizes OUTSIDE deviation band (setpoint ± deviation counts).</p> <p><b>PID selected</b> – controls ABOVE setpoint value.</p> <p>1 Energizes BELOW setpoint value</p> <p><b>HYSTERESIS selected</b> – relay energizes BELOW setpoint value minus hysteresis counts. De-energizes AT OR ABOVE setpoint value plus hysteresis counts.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes BELOW the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energized OUTSIDE deviation band (setpoint ± deviation counts). De-energized INSIDE deviation band (setpoint ± deviation counts).</p> <p><b>PID selected</b> – controls BELOW setpoint value.</p> <p>2 Energizes AT OR ABOVE setpoint value with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT</p> <p><b>HYSTERESIS selected</b> – relay energizes AT OR ABOVE setpoint value plus hysteresis counts with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes BELOW setpoint value minus hysteresis counts with FALLING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><b>PID selected</b> – controls ABOVE setpoint value.</p> <p>3 Energizes BELOW setpoint value with RISING INPUT SIGNAL INITIAL START-UP INHIBIT</p> <p><b>HYSTERESIS selected</b> – relay energizes BELOW setpoint value plus hysteresis counts with RISING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes BELOW setpoint value minus hysteresis counts with RISING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><i>Note:</i> If hysteresis set with ZERO counts, relay energizes BELOW the setpoint value.</p> <p><b>DEVIATION selected</b> – relay energizes OUTSIDE deviation band (setpoint ± deviation counts) with RISING INPUT SIGNAL INITIAL START-UP INHIBIT. De-energizes INSIDE deviation band (setpoint ± deviation counts) with RISING INPUT SIGNAL INITIAL START-UP INHIBIT.</p> <p><b>PID selected</b> – controls BELOW setpoint value.</p>

### Explanation Of Setpoint Trigger and Reset Functions

The setpoint trigger and reset functions are available on all 6 setpoints. The various parameters of these functions are described as follows.

#### Trigger Type

The trigger parameter gives the option of selecting which edge of the relay operation the reset function, print function, and data logging function should activate on. It can be set to either:

- **Off** – Disables all trigger functions
- **Make** – operates on the make edge only.
- **Break** – operates on the break edge only.
- **Both** – operates on both make and break edges.
- **Level** – operates after every sample period if relay is ON.

#### Reset Destination

The reset destination parameter defines the target register in the meter that is to be modified in some way when the reset trigger conditions for this relay are met. Any Modbus register number from 1 to 255 can be selected as a reset destination. If the [DEST] parameter is set to [OFF], the reset function is disabled and the Reset Mode and Reset Constant/Source selection are not displayed during setup. The setup sequence jumps straight to the Print parameter.

#### Reset Mode

The reset mode parameter defines what type of reset effect is required. The following different options are available.

**Const** – This mode stores a user defined constant into the selected destination register. In most cases this number will be zero but it can be any number.

**I-S+C** – This mode stores the current input value **I**, defined by the setpoint source, minus the setpoint value **S** plus a user defined constant **C**. It would normally be used with a counting or totalizing application where the amount of setpoint overshoot needs to be retained after the reset function. The constant value would normally be zero but could be used to provide an offset if required.

**D+C** – This mode adds the user defined constant **C** to the current value in the selected reset destination register **D**. It can be used to increment or decrement a register by any amount.

**Reg** – This mode copies the contents of a user selectable register into the reset destination register (see Reset Constant to select the source register).

It can be used to capture data on an event and store it in an unused channel for display or analog output, etc.

#### Reset Constant

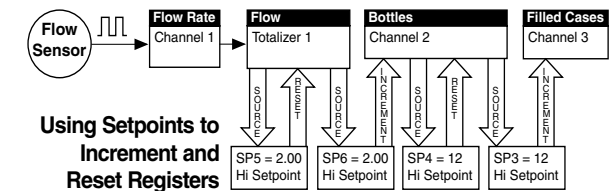
This parameter defines the constant value to be used in the **Const**, **I-S+C**, **D+C** modes as previously explained. Its default value is zero. This parameter is not available if **Reg** is selected as the reset mode.

#### Source (only available in Reg mode)

If the reset mode is set to **Reg** then the source parameter allows you to select the number of the Modbus register in the meter to be copied to the reset destination register.

#### Resetting and Incrementing Using Setpoints

Setpoints may be used to reset and/or increment registers. In the example shown opposite, 2 liter soft drink bottles are being filled and packed 12 to a case. Using the setpoint reset and increment feature, the number of bottles and the total number of filled cases is easily calculated and displayed. Totalizer 1 counts from 0 to 2, resets, and repeats. CH2 counts from 0 to 12, resets, and repeats.



Using Setpoints to Increment and Reset Registers

# Customer Code Settings – Main Programming Mode

## CALIBRATION MODE [CAL]

1st DIGIT 2nd DIGIT 3rd DIGIT SUB-SETTINGS

### ON DEMAND FUNCTIONS

		AFFECTS	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	01X
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	02X SPAN <input type="checkbox"/> INPUT <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	03X ZERO <input type="checkbox"/> INPUT <input type="checkbox"/> SPAN <input type="checkbox"/> INPUT <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	04X CHANNEL <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	05X CHANNEL <input type="checkbox"/>

1st DIGIT 2nd DIGIT 3rd DIGIT SUB-SETTINGS

### CALIBRATION PROCEDURES

#### Manual Calibration

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	100 OFFSET <input type="checkbox"/> SCALE <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	101 OFFSET <input type="checkbox"/> SCALE <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	102 OFFSET <input type="checkbox"/> SCALE <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	103 OFFSET <input type="checkbox"/> SCALE <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	104 OFFSET <input type="checkbox"/> SCALE <input type="checkbox"/>

#### Two-point Calibration

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	110 ZERO <input type="checkbox"/> INPUT <input type="checkbox"/> SPAN
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	111 ZERO <input type="checkbox"/> INPUT <input type="checkbox"/> SPAN
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	112 ZERO <input type="checkbox"/> INPUT <input type="checkbox"/> SPAN
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	113 ZERO <input type="checkbox"/> INPUT <input type="checkbox"/> SPAN
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	114 ZERO <input type="checkbox"/> INPUT <input type="checkbox"/> SPAN

#### Calibrate Thermocouple

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	121 ZERO <input type="checkbox"/> INPUT 32°F SPAN
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	122 ZERO <input type="checkbox"/> INPUT 32°F SPAN
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	123 ZERO <input type="checkbox"/> INPUT 32°F SPAN

#### Calibrate Analog Output

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	151 CAL LOW <input type="checkbox"/> OUTPUT <input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	152 CAL LOW <input type="checkbox"/> OUTPUT <input type="checkbox"/>

## CALIBRATION MODE [CAL] Continued

1st DIGIT 2nd DIGIT 3rd DIGIT SUB-SETTINGS

## RELATED CALIBRATION FUNCTIONS

## Serial Output

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	200	BAUD	<input type="checkbox"/>	PARITY	<input type="checkbox"/>	ADDRESS	<input type="checkbox"/>	TIME DELAY	<input type="checkbox"/>
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## Auto Zero Maintenance

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	210	AZ CAPTURE	<input type="checkbox"/>	AZ MOTION	<input type="checkbox"/>	AZ APERTURE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	211	AZ CAPTURE	<input type="checkbox"/>	AZ MOTION	<input type="checkbox"/>	AZ APERTURE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	212	AZ CAPTURE	<input type="checkbox"/>	AZ MOTION	<input type="checkbox"/>	AZ APERTURE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	213	AZ CAPTURE	<input type="checkbox"/>	AZ MOTION	<input type="checkbox"/>	AZ APERTURE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	214	AZ CAPTURE	<input type="checkbox"/>	AZ MOTION	<input type="checkbox"/>	AZ APERTURE	<input type="checkbox"/>

## Averaging Samples &amp; Averaging Window

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	220	AVERAGE SAMPLES	<input type="checkbox"/>	AVERAGE WINDOW	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	221	AVERAGE SAMPLES	<input type="checkbox"/>	AVERAGE WINDOW	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	222	AVERAGE SAMPLES	<input type="checkbox"/>	AVERAGE WINDOW	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	223	AVERAGE SAMPLES	<input type="checkbox"/>	AVERAGE WINDOW	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	224	AVERAGE SAMPLES	<input type="checkbox"/>	AVERAGE WINDOW	<input type="checkbox"/>

## K Factor &amp; Totalizer Cutoff

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	231	SCALE FACTOR	<input type="checkbox"/>	CUTOFF	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	232	SCALE FACTOR	<input type="checkbox"/>	CUTOFF	<input type="checkbox"/>

## 32-point Linearization Tables

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	240	MODE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	241	MODE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	242	MODE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	243	MODE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	244	MODE	<input type="checkbox"/>

## Scale Analog Output

<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	251	ZERO	<input type="checkbox"/>	FULL SCALE	<input type="checkbox"/>
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	252	ZERO	<input type="checkbox"/>	FULL SCALE	<input type="checkbox"/>

**CODE 1**

1st DIGIT	2nd DIGIT	3rd DIGIT	SUB-SETTINGS
<input type="text"/>	<input type="text"/>	<input type="text"/>	
<input type="text"/>	<input type="text"/>	<input type="text"/>	X50 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X51 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X52 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X53 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X54 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X55 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X56 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X57 SOURCE <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X60 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X61 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X62 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X63 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X64 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X65 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X66 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X67 DISPLAY <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X70 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X71 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X72 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X73 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X74 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X75 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X76 CHARACTER <input type="text"/>
<input type="text"/>	<input type="text"/>	<input type="text"/>	X77 CHARACTER <input type="text"/>

**CODE 2**

1st DIGIT	2nd DIGIT	3rd DIGIT	PRESCALER
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 3**

1st DIGIT	2nd DIGIT	3rd DIGIT
<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 4**

1st DIGIT	2nd DIGIT	3rd DIGIT	PRESCALER
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 5**

1st DIGIT	2nd DIGIT	3rd DIGIT	SMART INPUT MODULE SETTINGS
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 6**

1st DIGIT	2nd DIGIT	3rd DIGIT	SMART INPUT MODULE SETTINGS
<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 7**

1st DIGIT	2nd DIGIT	3rd DIGIT
<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 8**

1st DIGIT	2nd DIGIT	3rd DIGIT
<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 9**

1st DIGIT	2nd DIGIT	3rd DIGIT
<input type="text"/>	<input type="text"/>	<input type="text"/>

**CODE 10**

1st DIGIT	2nd DIGIT	3rd DIGIT
<input type="text"/>	<input type="text"/>	<input type="text"/>

**BARGRAPH COLORS**

2XX	COLOR 1	<input type="text"/>
	COLOR 2	<input type="text"/>
	COLOR 3	<input type="text"/>
	COLOR 4	<input type="text"/>
	COLOR 5	<input type="text"/>
	COLOR 6	<input type="text"/>
	COLOR 7	<input type="text"/>

**SCALING FOR LINEAR BARGRAPH**

3X0	BAR LOW	<input type="text"/>	BAR HIGH	<input type="text"/>
3X1	BAR LOW	<input type="text"/>	BAR HIGH	<input type="text"/>
	BAR NOMINAL	<input type="text"/>		
	BAR NOMINAL	<input type="text"/>		

**SCALING FOR LOGARITHMIC BARGRAPH**

3X3	REFERENCE	<input type="text"/>	BAR NOMINAL	<input type="text"/>
3X4	REFERENCE	<input type="text"/>	BAR NOMINAL	<input type="text"/>
3X5	REFERENCE	<input type="text"/>	BAR NOMINAL	<input type="text"/>
3X6	REFERENCE	<input type="text"/>	BAR NOMINAL	<input type="text"/>
3X7	REFERENCE	<input type="text"/>	BAR NOMINAL	<input type="text"/>

# Customer Code Settings – Setpoint Programming Mode

SP ACTIVATION VALUES		SETPOINT & RELAY CONTROL SETTINGS MODE SPC_1 TO SPC_6															
SETPOINT	VALUE	SELECT DATA SOURCE			DELAY MODE SETTINGS												
SP1		SPC_1	1		SPC_1	5	HYSTERESIS		ANNUNCIATOR FLASHING		SP TRACKING		DEVIATION		ANNUNCIATOR FLASHING		SP TRACKING
SP2		SPC_2	1		SPC_2	5	HYSTERESIS		ANNUNCIATOR FLASHING		SP TRACKING		DEVIATION		ANNUNCIATOR FLASHING		SP TRACKING
SP3		SPC_3	1		SPC_3	5	HYSTERESIS		ANNUNCIATOR FLASHING		SP TRACKING		DEVIATION		ANNUNCIATOR FLASHING		SP TRACKING
SP4		SPC_4	1		SPC_4	5	HYSTERESIS		ANNUNCIATOR FLASHING		SP TRACKING		DEVIATION		ANNUNCIATOR FLASHING		SP TRACKING
SP5		SPC_5	1		SPC_5	5	HYSTERESIS		ANNUNCIATOR FLASHING		SP TRACKING		DEVIATION		ANNUNCIATOR FLASHING		SP TRACKING
SP6		SPC_6	1		SPC_6	5	HYSTERESIS		ANNUNCIATOR FLASHING		SP TRACKING		DEVIATION		ANNUNCIATOR FLASHING		SP TRACKING

## SETPOINT FINAL SETTINGS

	1st DIGIT	2nd DIGIT	3rd DIGIT
SPC 1	<input type="text"/>	<input type="text"/>	<input type="text"/>
SPC 2	<input type="text"/>	<input type="text"/>	<input type="text"/>
SPC 3	<input type="text"/>	<input type="text"/>	<input type="text"/>
SPC 4	<input type="text"/>	<input type="text"/>	<input type="text"/>
SPC 5	<input type="text"/>	<input type="text"/>	<input type="text"/>
SPC 6	<input type="text"/>	<input type="text"/>	<input type="text"/>

## PID CONTROL SETTINGS

SPC 1	5	SPAN	PB	INT	DER	ARW	MCT	SP TRACKING
SPC 2	5	SPAN	PB	INT	DER	ARW	MCT	SP TRACKING
SPC 3	5	SPAN	PB	INT	DER	ARW	MCT	SP TRACKING
SPC 4	5	SPAN	PB	INT	DER	ARW	MCT	SP TRACKING
SPC 5	5	SPAN	PB	INT	DER	ARW	MCT	SP TRACKING
SPC 6	5	SPAN	PB	INT	DER	ARW	MCT	SP TRACKING

## TIMER MODE SETTINGS

SPC SETTING	NORMAL	NORMALLY OFF / PULSED ON MODES						NORMALLY ON / PULSED OFF MODES				
		REPEAT ON		PULSE ON		1-SHOT ON		1-SHOT OFF		PULSE OFF		REPEAT OFF
SPC 1	6	DOM	Resolution	OFF T	Resolution	DOM	DOM	M OFF	Resolution	OFF T	Resolution	OFF T
		DOB		ON T		ON T	M ON	DOB		DOB		ON T
SPC 2	6	DOM	Resolution	OFF T	Resolution	DOM	DOM	M OFF	Resolution	OFF T	Resolution	OFF T
		DOB		ON T		ON T	M ON	DOB		DOB		ON T
SPC 3	6	DOM	Resolution	OFF T	Resolution	DOM	DOM	M OFF	Resolution	OFF T	Resolution	OFF T
		DOB		ON T		ON T	M ON	DOB		DOB		ON T
SPC 4	6	DOM	Resolution	OFF T	Resolution	DOM	DOM	M OFF	Resolution	OFF T	Resolution	OFF T
		DOB		ON T		ON T	M ON	DOB		DOB		ON T
SPC 5	6	DOM	Resolution	OFF T	Resolution	DOM	DOM	M OFF	Resolution	OFF T	Resolution	OFF T
		DOB		ON T		ON T	M ON	DOB		DOB		ON T
SPC 6	6	DOM	Resolution	OFF T	Resolution	DOM	DOM	M OFF	Resolution	OFF T	Resolution	OFF T
		DOB		ON T		ON T	M ON	DOB		DOB		ON T

## REGISTER RESET & TRIGGER FUNCTIONS SETTINGS

SPC 1	7	[triG]	[dESt]	[ModE]	[rES_C]	[SourC]	[Print]	[LoG]
SPC 2	7	[triG]	[dESt]	[ModE]	[rES_C]	[SourC]	[Print]	[LoG]
SPC 3	7	[triG]	[dESt]	[ModE]	[rES_C]	[SourC]	[Print]	[LoG]
SPC 4	7	[triG]	[dESt]	[ModE]	[rES_C]	[SourC]	[Print]	[LoG]
SPC 5	7	[triG]	[dESt]	[ModE]	[rES_C]	[SourC]	[Print]	[LoG]
SPC 6	7	[triG]	[dESt]	[ModE]	[rES_C]	[SourC]	[Print]	[LoG]

# Commonly Used Registers

A Tiger 320 Series meter has 6,144 registers which are provided for use by the operating system and the powerful Custom Macro Programming system).

## 40 Manually Selectable Registers

Using the front panel buttons, there are 40 registers that may be selected for use within the following functions:

- **[Code\_1] - Display Configuration [X50]**. Selection of a register as the data source for displays, peak and valley, totalizers and analog outputs.
- **Setpoint Control Settings [X1X]**. Selection of a register as the data source for a setpoint.
- **Setpoint Control Settings [XX7]**. Selection of a destination register that is to be reset by a setpoint with the contents of a selected source register.
- **Setpoint Control Settings [XX7]**. Select which register's contents are to be copied into the destination register by a setpoint.

The 40 registers that can be selected as a data source, a reset source or a reset destination for the functions above are shown in the table on the right.

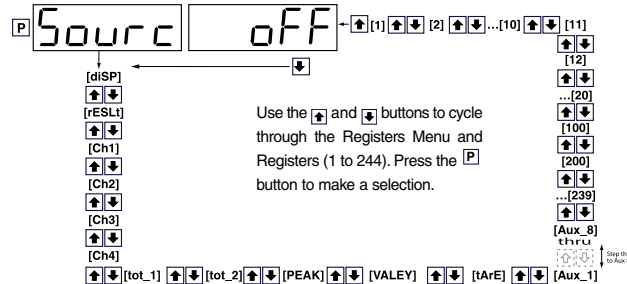
The table shows, in seven columns, the functions where these registers can be used.

Where a register is more likely to be used in a particular function, a closed circle ● is shown in the column. For those functions where a register is less likely to be used, an open circle ○ is shown.

No register number is shown for the first 11 functions, because these 11 functions are identified in the display menu for direct selection by their code names.

When cycling through the Registers Menu and then Registers 1 to 244, the numerical Register Set will increment through each decade in turn, from 1 to 0, while the button is held down. When [200] is reached, [oFF] or [tArE] will be displayed. To select a specific number set, the button should be released and pressed again each time the left most decade displays the desired number for that decade.

To quickly exit the numerical 1 to 244 Register Set, hold the [P] button down while cycling through the decades, and release it when [oFF] or [tArE] appears.



### Registers that Should Not be Used

The following registers are contained within the selectable 1 to 244 Register Set, but they should not be selected because they are either reserved for future use, or for use by the operating system only:

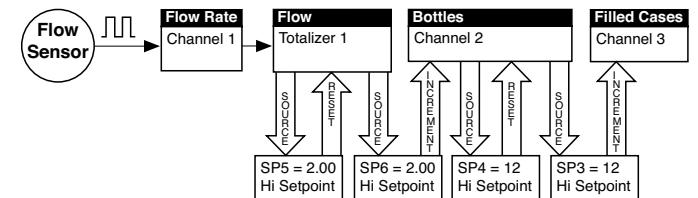
15, 38, 47-48, 52-53, 61-64, 123-128, 140-141, 234-244

Any selection of these Registers may cause a malfunction.

### Resetting and Incrementing Using Setpoints

Setpoints may be used to reset and/or increment registers. In the example shown on the right, 2 liter soft drink bottles are being filled and packed 12 to a case. Using the setpoint reset and increment feature, the number of bottles and the total number of filled cases is easily calculated and displayed. Totalizer 1 counts from 0 to 2, resets, and repeats. CH 2 counts from 0 to 12, resets, and repeats.

Register Functions	Register Numbers	Data Source for Displays	Data Source for Peak & Valley	Data Source for Analog Outputs 1 & 2	Data Source for Totalizers 1 & 2	Data Source for Setpoints	Reset Source	Reset Dest.
Display [diSP]	-		●	●	●	●		
Result [rESLt]	-	●	●	●	●	●	●	●
CH1 [Ch1]	-	●	●	●	●	●	●	●
CH2 [Ch2]	-	●	●	●	●	●	●	●
CH3 [Ch3]	-	●	●	●	●	●	●	●
CH4 [Ch4]	-	●	●	●	●	●	●	●
Total 1 [tot_1]	-	●	●	●	●	●	●	●
Total 2 [tot_2]	-	●	●	●	●	●	●	●
Peak [PEAK]	-	○				●	○	●
Valley [VALEY]	-	○				●	○	●
Tare [tArE]	-	○	○	○		○	○	●
PID Output 1	50	○	○	○		○		
PID Output 2	51	○	○	○		○		
Smart Result 1	54	○	○	○				○
Smart Result 2	55	○	○	○				○
Smart Result 3	56	○	○	○				○
Smart Result 4	57	○	○	○				○
Smart Result 5	58							○
Smart Result 6	59							○
Smart Result 7	60							○
Analog Output 1	83	○				○	○	○
Analog Output 2	84	○				○	○	○
Timer 1	95	○				○	○	○
Timer 2	96	○				○	○	○
Smart Reset Offset 1	121							○
Smart Reset Offset 2	122							●
Clock - Seconds	213					○		
Clock - Minutes	214					○		
Clock - Hours	215					○		
Clock - Days	216					○		
Clock - Date	217					○		
Clock - Month	218					○		
Clock - Year	219					○		
Setpoint Latch	221							●
Relay De-energize	222							●
Zero Offset - Result	227					○		
Zero Offset - CH1	228					○		
Zero Offset - CH2	229					○		
Zero Offset - CH3	230					○		
Zero Offset - CH4	231					○		



### USING SETPOINTS TO INCREMENT AND RESET REGISTERS

## User Notes

### WARRANTY

Texmate warrants that its products are free from defects in material and workmanship under normal use and service for a period of one year from date of shipment. Texmate's obligations under this warranty are limited to replacement or repair, at its option, at its factory, of any of the products which shall, within the applicable period after shipment, be returned to Texmate's facility, transportation charges pre-paid, and which are, after examination, disclosed to the satisfaction of Texmate to be thus defective. The warranty shall not apply to any equipment which shall have been repaired or altered, except by Texmate, or which shall have been subjected to misuse, negligence, or accident. In no case shall Texmate's liability exceed the original purchase price. The aforementioned provisions do not extend the original warranty period of any product which has been either repaired or replaced by Texmate.

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999 Park Center Drive • Vista, CA 92081-8397

Tel: 1-760-598-9899 • USA 1-800-839-6283 • That's 1-800-TEXMATE

Fax: 1-760-598-9828 • Email: [sales@texmate.com](mailto:sales@texmate.com) • Web: [www.texmate.com](http://www.texmate.com)

Texmate has facilities in Japan, New Zealand, Taiwan, and Thailand. We also have authorized distributors throughout the USA and in 28 other countries.

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For product details visit [www.texmate.com](http://www.texmate.com)

Local Distributor Address

Texmate Inc. Tel. (760) 598 9899 • [www.texmate.com](http://www.texmate.com)